Weller®

# Performance By Design.



# **Big-screen simplicity**

### Three programmable presets and a large LCD display make operation easy

Both the WD1 and WD2 stations feature three independent and fully programmable preset buttons that allow you to select a preset temperature for each. The operation of the buttons is similar to the station selection buttons on a car radio... just set the temperature to the desired setting, press and hold any of the buttons for two seconds, and that button is preset to that temperature.

The programming range of the buttons is anywhore within the

The programming range of the buttons is anywhere within the station's temperature range of 150°F to 850°F.

A button can be preset to your favorite idle temperature, allowing you to instantly activate a feature that saves both tip life and power, even before the station activates it automatically.

Both stations also feature a large (67mm x 29mm) high contrast LCD display that simultaneously shows currently selected temperature and the temperature that has been programmed for each of the three preset buttons.

Modern LCD display technology gives users critical information at a glance, while three programmable temperature preset buttons allow quick and easy temperature changes.

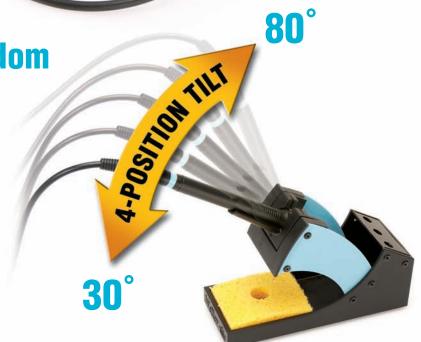
**50 degrees of freedom** 

New pencil stand design adjusts to fit each user's personal style

Like the WD1 and WD2 stations, their matching micro soldering pencil stands offer both unmatched style and superior function.

No matter which pencil you choose, stands have a four-position tilt adjustment you can set at the angle that feels best to you.

Stands also feature an antistatic finish to ensure safety against electrostatic discharge, and three (3) tip storage slots.



# **Powerful capability**

**Another Weller breakthrough-Powerful 80-watt performance** combined with a new shorter handle

## WP80

## **Two Pencils In One**

This powerful 80-watt pencil allows rapid production when working with lead-free solder, high-mass components, and other demanding applications. A special silver heating element for low thermal loss and fast recovery make this unit ideal for continuous production work.

#### **Specifications:**

WP80 Pencil Power Consumption 80W 24 V Voltage Heating Element Type Nichrome Wound Cord Length Supplied Tip

Silver Spool 4 ft. (1.22 m)





Optional longer barrel available

## **WMP**

#### The accuracy and economy champ

With a tip-to-grip distance of just 37 mm, accuracy is unsurpassed. And the WMP heating element is built into the pencil, not the tip, so replacement tips cost substantially less. This pencil offers super fast heat-up and superior thermal recovery for fast, efficient soldering.

#### **Specifications:**

WMP Pencil

Power Consumption 65 W

Heating Element Type

Silver Spool Cord Lenath 4 ft. (1.22 m) Supplied Tip NT1

24 V Voltage Nichrome Wound



#### Four configurations to give you the most efficient solution:



#### SINGLE CHANNEL POWER UNIT

#### **Specifications:**

Voltage 120 V (input): 24 V (output)

5.27" x 4.25" x 5.77" (134 x 108 x 147 mm) Footprint

Power consumption

150° F - 850° F (50° C - 450° C) Temperature range

ESD safe

Temperature accuracy  $\pm 9^{\circ} F (\pm 5^{\circ} C)$ Temperature stability ± 10° F (± 6° C)



#### **DUAL CHANNEL POWER UNIT**

#### **Specifications:**

ESD safe

Voltage 120 V (input); 24 V (output)

Footprint 5.27" x 4.25" x 5.77" (134 x 108 x 147 mm)

Power consumption 160W

150° F - 850° F (50° C - 450° C) Temperature range

Yes

Temperature accuracy  $\pm 9^{\circ} F (\pm 5^{\circ} C)$  $\pm$  10° F ( $\pm$  6° C) Temperature stability



#### SINGLE CHANNEL POWER UNIT WITH WMP 65 WATT SOLDERING PENCIL AND WDH20 SOLDERING PENCIL STAND

#### **Specifications:**

Voltage 120 V (input); 24 V (output)

Footprint 5.27" x 4.25" x 5.77" (134 x 108 x 147 mm)

Power consumption

150° F - 850° F (50° C - 450° C) Temperature range

ESD safe

Temperature accuracy ± 9° F (± 5° C) Temperature stability ± 10° F (± 6° C)

Stand WDH20 (Order No. 0051512299)

Pencil



#### WD1 SINGLE CHANNEL POWER UNIT WITH WP80 80 WATT SOLDERING PENCIL AND WDH10 SOLDERING PENCIL STAND

#### **Specifications:**

ESD safe

Barrels

Voltage 120 V (input); 24 V (output)

Footprint 5.27" x 4.25" x 5.77" (134 x 108 x 147 mm) Power consumption

Temperature range 150° F - 850° F (50° C - 450° C)

± 9° F (± 5° C) Temperature accuracy

Temperature stability  $\pm$  10° F ( $\pm$  6° C)

Stand WDH10 (Order No. 0051512199) Pencil WP80 (Order No. 0052918099)

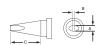
Short (Included with the WP80) (Order No. 0058744845)

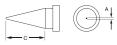
Long (Optional) (Order No. 0058744846)

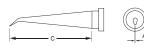


# **TIPS**

#### LT SERIES TIPS FOR WSP80 SOLDERING PENCIL / TINNED WITH LEAD FREE SOLDER







CHISE	

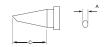
	P	١	E	3	(	2
Cat No.	IN.	MM	IN.	MM	IN.	MM
LTA	0.063	1.60	0.028	0.70	0.380	9.70
LTB	0.094	2.40	0.031	0.79	0.430	10.90
LTC	0.126	3.20	0.031	0.79	0.430	10.90
LTD	0.181	4.60	0.031	0.79	0.430	10.90
LTH	0.031	0.79	0.016	0.40	0.430	10.90
LTK	0.047	1.20	0.016	0.40	0.730	18.50
LTL	0.078	2.00	0.039	1.00	0.790	20.00
LTM	0.126	3.20	0.047	1.20	0.790	20.00

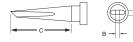
	ROU	ND		
		A	(	;
Cat No.	IN.	MM	IN.	MM
LT1	0.010	0.25	0.430	10.90
LT1L	0.008	0.20	0.980	25.00
LT1S	0.008	0.20	0.790	20.00
LTAS	0.063	1.60	0.380	9.70
LTCS	0.126	3.20	0.430	10.90
LTS	0.016	0.40	0.790	20.00

	BENT F	ROUND		
	ı	A	(	;
Cat No.	IN.	MM	IN.	MM
LT1LX	0.008	0.20	0.980	25.00
LT1SLX	0.012	0.30	0.760	19.20
LT1X	0.010	0.25	0.370	9.40









BENT CHISEL

	-	Α		3	С	
Cat No.	IN.	MM	IN.	MM	IN.	MM
LT4X	0.047	1.20	0.016	0.40	0.590	15.00
LTAX	0.063	1.60	0.032	0.80	0.500	12.70
LTHX	0.031	0.79	0.016	0.40	0.790	20.00

S	ı	N	G	L	Е	F	L	Α	Т

	A	A	С		
Cat No.	IN.	MM	IN.	MM	
LTF	0.047	1.20	0.490	12.50	







SMT BLADE

Α			3	С		
Cat No.	IN.	MM	IN.	MM	IN.	MM
LTSMT01	0.410	10.41	0.022	0.56	0.280	7.11
LTSMT02	0.620	16.75	0.022	0.56	0.280	7.11
LTCMTO3	0.830	30 83	0.022	0.56	0.380	7 11

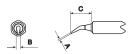
#### NT SERIES TIPS FOR WMP MICRO SOLDERING PENCIL / TINNED WITH LEAD FREE SOLDER











MICRO

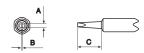
		Α				
Cat No.	IN.	MM	IN.	MM		
NT1	0.010	0.25	0.291	7.40		
NT1S	0.010	0.25	0.333	8.45		

ROUND

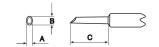
	, and a	4	С		
Cat No.	IN.	MM	IN.	MM	
NT4	0.047	1.20	0.390	9.90	

BENT ROUND









#### CHISEL

	A	١	1	3	C	;
Cat No.	IN.	MM	IN.	MM	IN.	MM
NT6	0.063	1.60	0.016	0.40	0.372	9.45
NTA	0.063	1.60	0.016	0.40	0.331	8.40
NTB	0.094	2.40	0.031	0.80	0.289	7.35
NTC	0.126	3.20	0.031	0.80	0.305	7.75
NTD	0.157	4.00	0.031	0.80	0.305	7.75
NTH	0.031	0.80	0.016	0.40	0.331	8.40
NTK	0.047	1.20	0.016	0.40	0.331	8.40

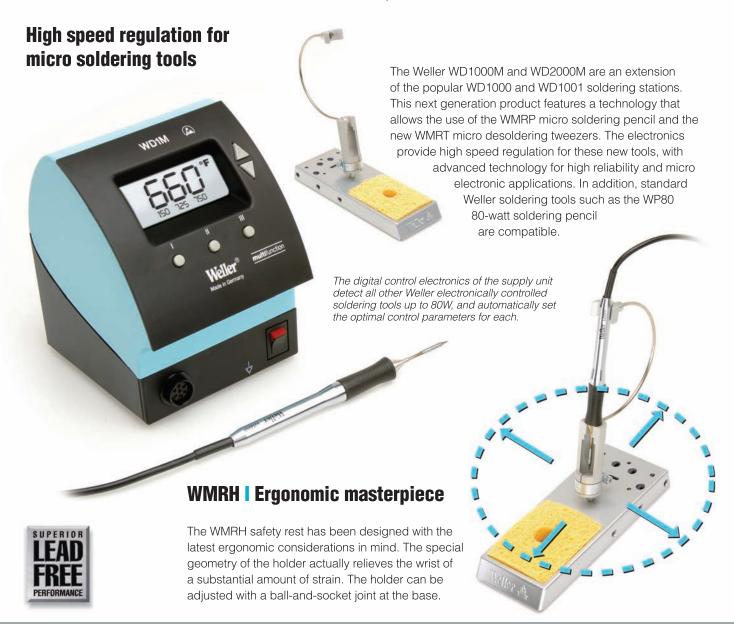


		١		В	c	;
Cat No.	IN.	MM	IN.	MM	IN.	MM
NTAX	0.063	1.60	0.031	0.80	0.339	8.61

GULL WING FOR DRAG SOLDERING

	Α		В		С	
Cat No.	IN.	MM	IN.	MM	IN.	MM
NTGW	0.079	2.00	0.118	3.00	0.528	13.40

# Multi-function | PC interface





#### **Simple PC Connection**

A USB connector on the rear of the station allows data logging, ISO verification and station control via an external PC. Free software is included.



#### WMRP Soldering Pencil

The small and lightweight construction makes work both easy and comfortable.



#### **Stop and Go Tool Holder**

The built-in Stop+Go function in the safety rest reduces the temperature of the tip when the pencil is inserted for longer life.

# Weller®

## **WD2000M 2-80 Watt outputs**

The WD2000M allows simultaneous use of both the WMRP micro soldering pencil and the new WMRT micro desoldering tweezers. An ideal package for reworking small component circuit boards.

Silver buttons on the front panel indicate compatibility with silver soldering pencil (WMRP) and rework tweezers (WMRT).



Both micro-sized handpieces have extremely short heat-up time and optimum heat transfer capability.

## **WMRTH I featuring Stop+Go**

When you place the WMRT tweezers in the WMRTH Stop+Go rest, the unit is switched off to extend tip life. When you remove the tweezers from the stand, you can begin working again almost immediately due to the super-fast heat-up.

See page 8 for features on the WMRP soldering pencil and the WMRT Micro desoldering tweezer



**Dual Outputs** 

The WD2M control unit has dual outputs. Two-channels will run up to two 80 watt tools simultaneously.



**WMRT Desoldering Tweezers** 

Quickly and easily desolders SMD chip packages as small as 0201.



**Stop and Go Tool Rest** 

The built-in Stop+Go function in the safety rest reduces the temperature of the tips when the tweezer is inserted.

# Micro-sized handpieces

**Boasting fast heat-up and recovery times** 

## **WMRP**

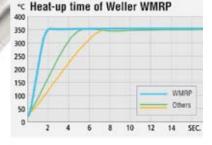
## **Quick and versatile**

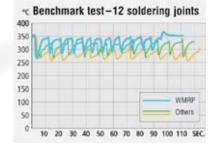
The WMRP soldering pencil has an extremely short heat-up time. All component parts of the system, such as the sensor and heating element, are designed for optimum heat transfer. This ensures absolute efficiency in the utilization of the power provided by the supply unit. The recovery time is minimized. Changing soldering tips is quick, easy, and, most importantly, requires no tools.



WMRP Pencil Power Consumption Voltage Cord Length Supplied Tip

40W 24 V 4 ft. (1.22 m) RT3 (Order No. 0054460399)









## Left and right tweezer legs individually controlled

The micro design employs the use of tip cartridges with a twin parallel design, so the tips are always in alignment. With the WMRT, you are able to desolder very small SMD components down to 0201.

#### Specifications:

WMRT Tweezer Power Consumption Voltage Cord Length

80W 24 V 4 ft. (1.22 m)

Supplied Tip RTW2 (Order No. 0054465299)



Tip changes can be made quickly without a tip changing tool or grip pad. Easy plug in-plug out design.







#### RT SERIES TIPS FOR WMRP MICRO SOLDERING PENCIL

	Model	Description	Width A	Thickness B	Order No.
	RT 1	Needle tip	-	-	0054460199
A	RT 2	Point tip	Ø 0.4 mm	_	0054460299
B	RT 3	Chisel shape, straight	1.3 mm	0.4 mm	0054460399
A B	RT 4	Chisel shape, straight	1.5 mm	0.4 mm	0054460499
A	RT 5	Chisel shape, bent, 30°	0.8 mm	0.4 mm	0054460599
A LIST	RT 6	Round shape, beveled, 45°	Ø 1.2 mm	-	0054460699
A \$500	RT 7	Knife tip, 45°	2.2 mm	-	0054460799

#### TIP SETS FOR WMRT SOLDERING TWEEZER

	Model	Description	Dimensions		Order No.
201	RTW 1	Conical	0.2 mm	45°	0054465199
0,4	RTW 2	Conical	0.7 x 0.4 mm	45°	0054465299
0.7	RTW 3	Blade	3.0 x 0.7 mm	45°	0054465399
0.7	RTW 4	Blade	6.0 x 0.7 mm	45°	0054465499

### Four configurations to give you the most efficient solution:



#### SINGLE CHANNEL POWER UNIT

#### **Specifications:**

Voltage 120 V (input): 24 V (output) 5.27" x 4.25" x 5.77" (134 x 108 x 147 mm) Footprint Power consumption

150° F - 850° F (50° C - 450° C) Temperature range

ESD safe

Temperature accuracy ± 17° F (± 9° C) Temperature stability  $\pm 9^{\circ} F (\pm 5^{\circ} C)$ 



#### **DUAL CHANNEL POWER UNIT**

#### **Specifications:**

Voltage 120 V (input); 24 V (output) Footprint 5.27" x 4.25" x 5.77" (134 x 108 x 147 mm) Power consumption 160W

150° F - 850° F (50° C - 450° C) Temperature range ESD safe

Yes

Temperature accuracy ± 17° F (± 9° C) ± 9° F (± 5° C) Temperature stability



WD1M SINGLE CHANNEL POWER UNIT WITH WMRP MICRO SOLDERING PENCIL AND WMRH SOLDERING PENCIL STAND

#### **Specifications:**

Voltage 120 V (input); 24 V (output) 5.27" x 4.25" x 5.77" (134 x 108 x 147 mm) Footprint Power consumption

Temperature range 150° F - 850° F (50° C - 450° C)

ESD safe Temperature accuracy ± 17° F (± 9° C)  $\pm$  9° F ( $\pm$  5° C) Temperature stability

Stand WMRH (Order No. 0051514599) Pencil WMRP (Order No. 0052917199)



WD2M DUAL CHANNEL POWER UNIT WITH WMRP MICRO SOLDERING PENCIL AND WMRH SOLDERING PENCIL STAND, PLUS WMRT MICRO THERMAL TWEEZER AND WMRTH STAND

#### Specifications:

Voltage 120 V (input); 24 V (output) Footprint 5.27" x 4.25" x 5.77" (134 x 108 x 147 mm)

160W Power consumption Temperature range 150° F - 850° F (50° C - 450° C)

ESD safe

Temperature accuracy ± 17° F (± 9° C)  $\pm$  9° F ( $\pm$  5° C) Temperature stability

Stands WMRH (Order No. 0051514599) WMRTH (Order No. 0051514699)

Pencils WMRP Micro Soldering Pencil (Order No. 0052917199) WMRT Micro Tweezers (Order No. 0051317399)

# Special function screens put you in control

The special function menus on all WD stations allow you to quickly and easily access six advanced features. Scrolling through the menu is simple, with no complicated button-pressing sequences.



#### **Setback Time**

Allows programming of the number of minutes (1–99), before the temperature sets back to idle mode.



#### **Standby Temperature**

Allows selection of desired setback temperature, down to 200° F.



#### **Temperature Lockout**

Allows supervisor to easily set a temperature that cannot be changed by the operator.



#### F°/C° Switching

Allows the temperature display to read in either °F or °C, depending on your process or preference.



#### **Temperature Offset**

Allows the display temperature to be adjusted ± 72°F when working with higher mass tips, where the temperature reading can be affected by the mass of the tip.



#### **Auto-Off Time**

Allows programming of the number of minutes of inactivity (1–999), before the station powers off automatically.

